SERVICE MANUAL

NAD

SERVICE SAFETY PRECAUTIONS (UL)

1. Use exact replacement parts for critical locations marked "⚠"
2. Return lead dress to original position and re-install protective covers.
3. Before returning to customer, test for shock hazard; use either mothod A or B:

A. Leakage test "cold":
   1. Unplug the AC cord; turn power switch ON.
   2. Connect one lead of High Voltage Insulation Tester to both prongs of the AC plug.
   3. Touch other lead to all exposed metal parts.
   4. Impedance measurement must be 0.3-5.0 Megohms.

B. Leakage test, "live" :
   1. Plug unit directly into the AC outlet: do not use isolation transformer.
   2. Connect one lead of the Leakage Current Tester to earth ground.
   3. Touch other lead to all exposed metal parts.
   4. Leakage measurement must be less than 0.5 milliamps.

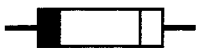
312 STEREO INTEGRATED AMPLIFIER

312

STEREO INTEGRATED AMPLIFIER

SERVICE SAFETY PRECAUTIONS

1. Replacing the fuses



This symbol located near the fuse indicates that the fuse used is fast operating type. For continued protection against fire hazard, replace with same type fuse. For fuse rating refer to the marking adjacent to the symbol.

Reference No	Part Number	Description
F503-F504*AH	5120-0019-0	Fuse 4A 125V Slow Blow LBC (UL/CSA)
F503-F504*B,B1,C	5120-0017-0	Fuse 4A 250V Time Lag HBC (SEMKO/VDE)
F505-F506*AH	5120-0026-0	Fuse 315mA 250V Time Lag LBC (UL/CSA)
F505-F506*B,B1,C	5120-0027-0	Fuse 315mA 250V Time Lag LBC (SEMKO/VDE)

NOTE :
- <*AH > : USA, CANADIAN MODEL ONLY.
<*B >: UK MODEL ONLY.
<*B1 >: AUSTRALIAN MODEL ONLY.
<*C > : EUROPEAN MODEL ONLY.

2. Safety-check out

(Only U.S.A. model)
After correcting the original service problem perform the following safety check before releasing the set to the customer.
Connect the insulating-resistance tester between the plug of power supply cord and the screw on the back panel.
Specifications : 3.3 Mohm±10% at 500V.

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SPECIFICATIONS

POWER AMPLIFIER SECTION

CONTINUOUS AVERAGE POWER OUTPUT INTO 8 OHMS (Min. power per channel, 20 Hz - 20 kHz, both channels driven, with no more than rated distortion)		**30 W (14.8 dBW)**
Rated Distortion THD (20 Hz - 20 kHz)		**0.03%**
Clipping power (Maximum continuous power per channel).		**40 W**
IHF dynamic headroom at 8 ohms		**+2.2 dB**
IHF dynamic power (Maximum short term power per channel)	8 ohms: 4 ohms: 2 ohms:	**50 W (17 dBW)** **60 W (17.8 dBW)** **75 W (18.7 dBW)**
Slew rate		**> 20 V / µsec**
Damping factor at 50Hz	8 ohms:	**> 60**
Input Impedance		**R = 20 kohms** **C = 820 pF**
Input sensitivity (for rated output into 8 ohms)		**1 V**
Voltage gain		**x15.5 (23.8 dB)**
Frequency response 20 Hz - 20 kHz		**±0.6 dB** **- 3 dB at 3 Hz / 70 kHz**
Signal / Noise ratio, A-weighted		**100 dB ref. 1 W** **114.8 dB ref. rated power**
THD (Total Harmonic Distortion, 20 Hz - 20 kHz, from 250 mW to rated output)		**< 0.03%**
SMPTE I.M. (Intermodulation Distortion, 60 Hz + 7 kHz, 4:1, from 250 mW to rated output)		**< 0.03%**
IHF I.M. (CCIF IM.Distortion, 19 + 20 kHz at rated output)		**< 0.03%**

PREAMPLIFIER SECTION

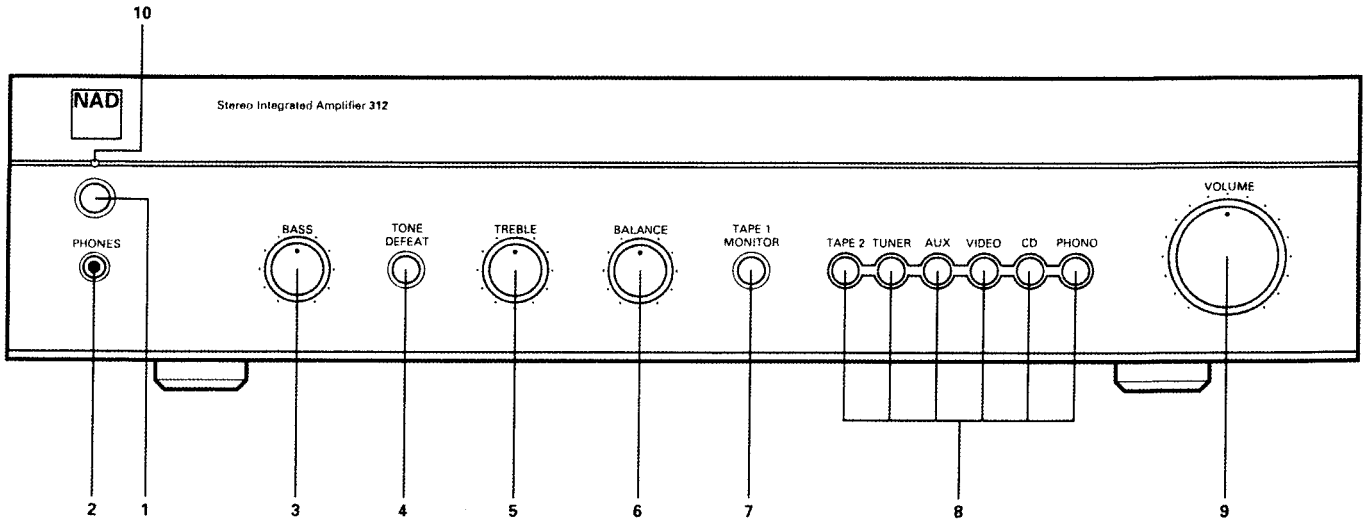
PHONO INPUT		
Input impedance (R and C)		**MM: 47 kohms + 200pF**
Input sensitivity (ref. rated power, 1 kHz)		**MM: 2.7 mV**
Input overload at 20 Hz / kHz / 20 kHz		**MM: 22 mV / 220 mV / 2.0 V**
THD (20 Hz - 20 kHz) and IM dist.		**0.03% at 20 mV input**
RIAA accuracy		**± 0.5 dB**
Signal / Nosie ratio (A-weighted with cartridge connected)		**MM: 77 dB ref. 5 mV**
LINE LEVEL INPUTS (CD, Video, Auxiliary, Tuner, Tape1, Tape2)		
Input impedance (R and C)		**20 kohms + 500 pF**
Input sensitivity (ref. rated power)		**165 mV**
Maximum input signal		**12V**
Signal/ Noise ratio, A-weighted		**88 dB ref. 1 W** **102.8 dB ref. rated power**
Frequency response, 20 Hz - 20 kHz		
	Tone Defeat On	**±0.3 dB**
	Tone Defeat Off	**±0.6 dB**
Infrasonic filter		**-3 dB at 10Hz** **12 dB /octave**
THD (20 Hz - 20 kHz)		**0.02%**
LINE LEVEL OUTPUTS		
Preamp output impedance		**220 ohms**
Tape output impedance		**Source Z + 2 kohms**
Headphones output impedance		**220 ohms**
Maximum output level	preamp-out:	**> 12 V**
	tape-out:	**> 10 V**
	headphones-out:	**> 10 V into 600 ohms** **> 500 mV into 8 ohms**
CONTROLS		
Treble		**± 7 dB at 10 kHz**
Bass		**± 10 dB at 50 Hz**

DIMENSIONS AND WEIGHTS

Net Weight	**6.9 kg (15.2 lb)**
Shipping Weight	**8 kg (17.6 lb)**
Dimensions (WxHxD)	**435mm x 109mm x 300mm**

REAR PANEL / FRONT PANEL VIEW

FRONT PANEL

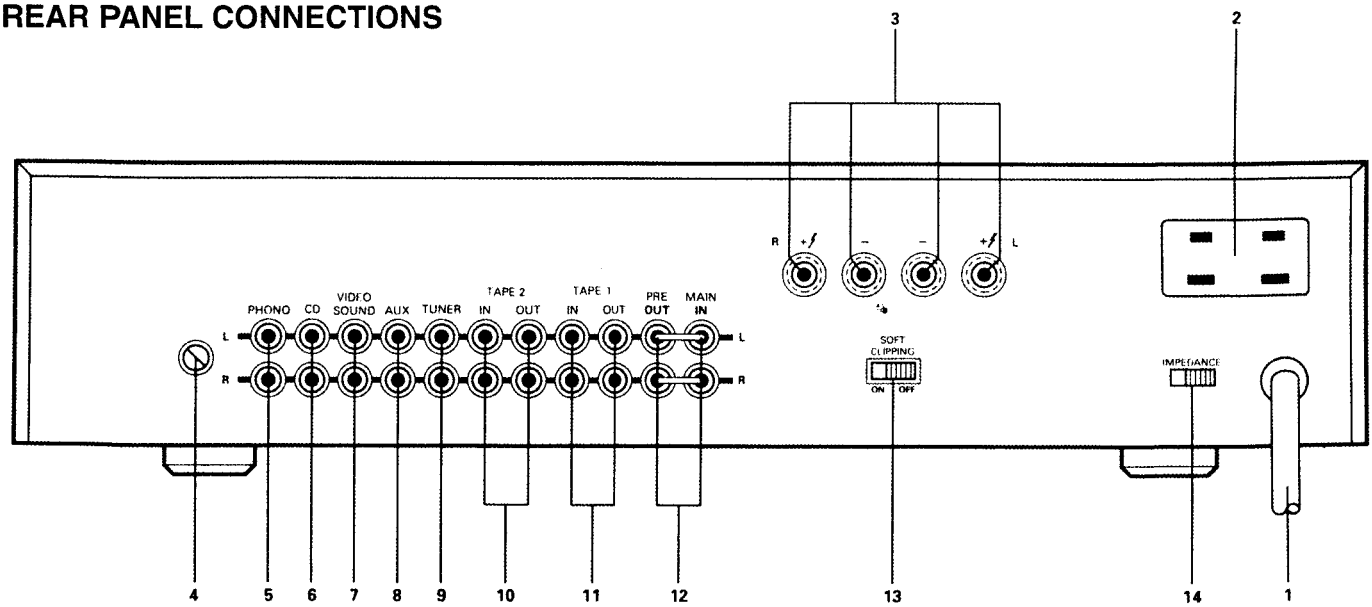


1. POWER SWITCH
2. PHONES SOCKET
3. BASS CONTROL
4. TONE DEFEAT SWITCH
5. TREBLE CONTROL
6. BALANCE CONTROL
7. TAPE 1 MONITOR
8. INPUT SELECTOR (TAPE 2, TUNER, AUX, VIDEO, CD, PHONO)
9. VOLUME CONTROL
10. POWER INDICATOR

The graphic symbol of a lightning flash with an arrow point within a triangle signifies that there is dangerous voltage within the unit and it poses a hazard to anyone removing the cover to gain access to the interior of the unit. **Only qualified service personnel should make any such attempt.**

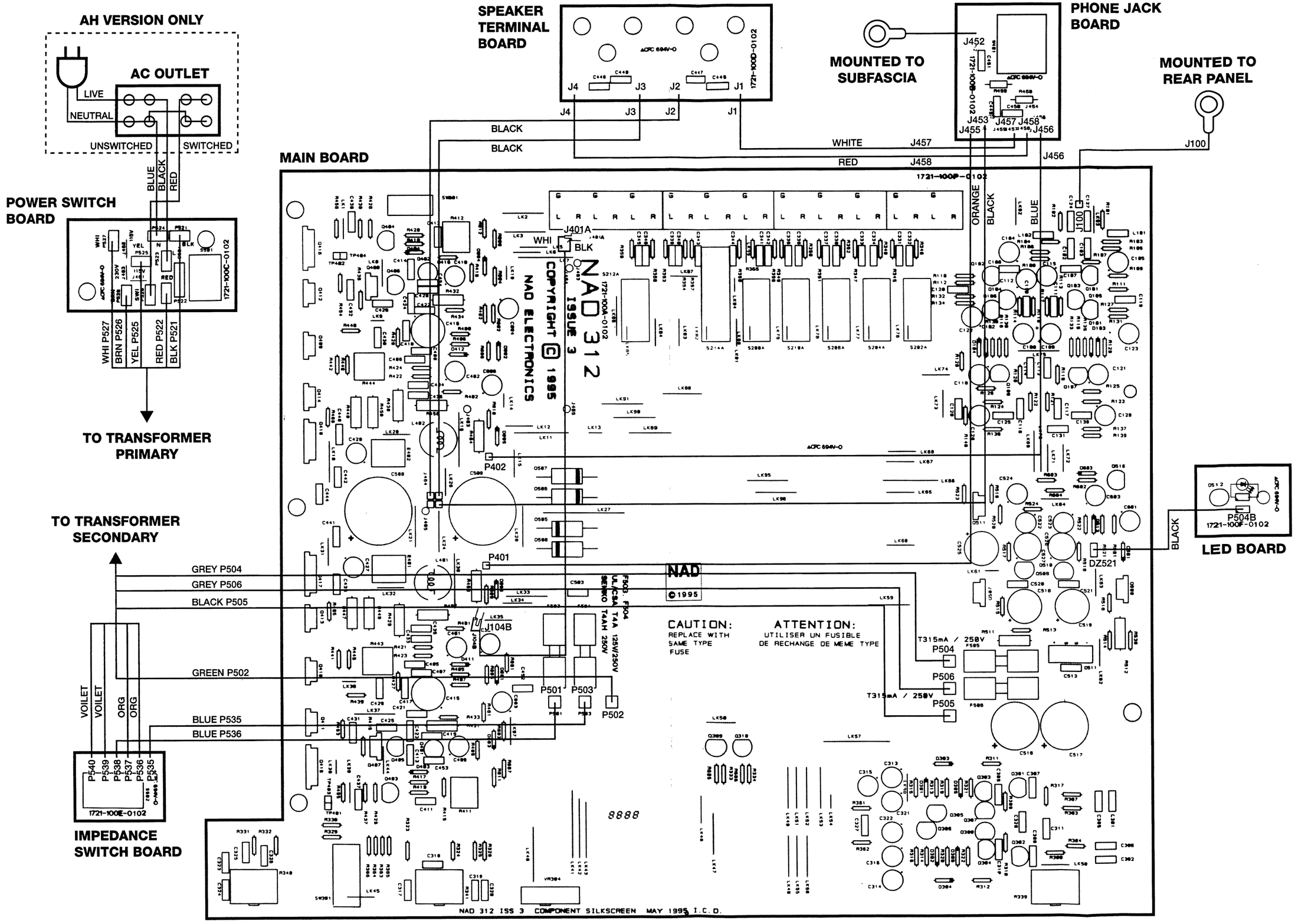
The graphic symbol of an exclamation point within an equilateral triangle warns a user of the device that it is necessary to refer to the instruction manual and its warnings for proper operation of the unit.

REAR PANEL CONNECTIONS



1. AC LINE CORD
2. AC OUTLET (ONLY IN 120V MODEL)
3. SPEAKER TERMINALS
4. PHONO GROUND
5. PHONO INPUT
6. CD INPUT
7. VIDEO SOUND INPUT
8. AUXILIARY INPUT
9. TUNER INPUT
10. TAPE 2 INPUT/OUTPUT
11. TAPE 1 INPUT/OUTPUT
12. PREAMP OUT/MAIN IN
13. SOFT CLIPPING SELECTOR
14. IMPEDANCE SELECTOR

WIRING DIAGRAM



DISASSEMBLY INSTRUCTIONS

1. Remove machine screws M4.0 x 6.0 (① to ④) from the side panels. Remove tapping screw 3.0 x 8.0 ⑤ from the back panel. Refer to **Figure No. 1.**

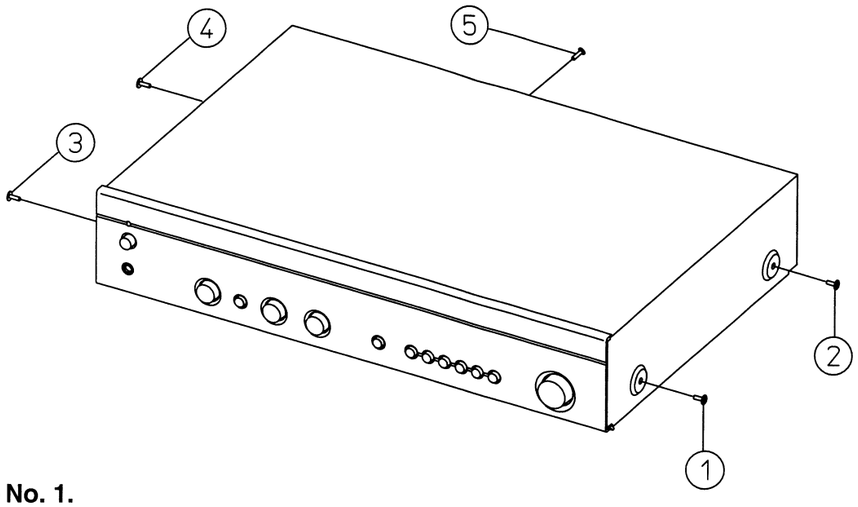


Figure No. 1.

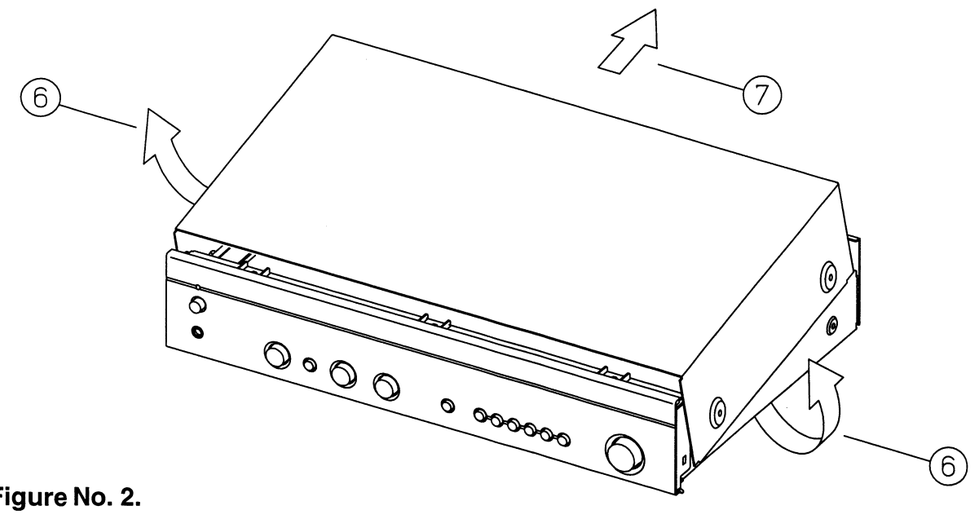


Figure No. 2.

2. Pull both sides of the TOP COVER slightly outwards, tilt approximately 35° and then move in the direction shown in **Figure No. 2.**

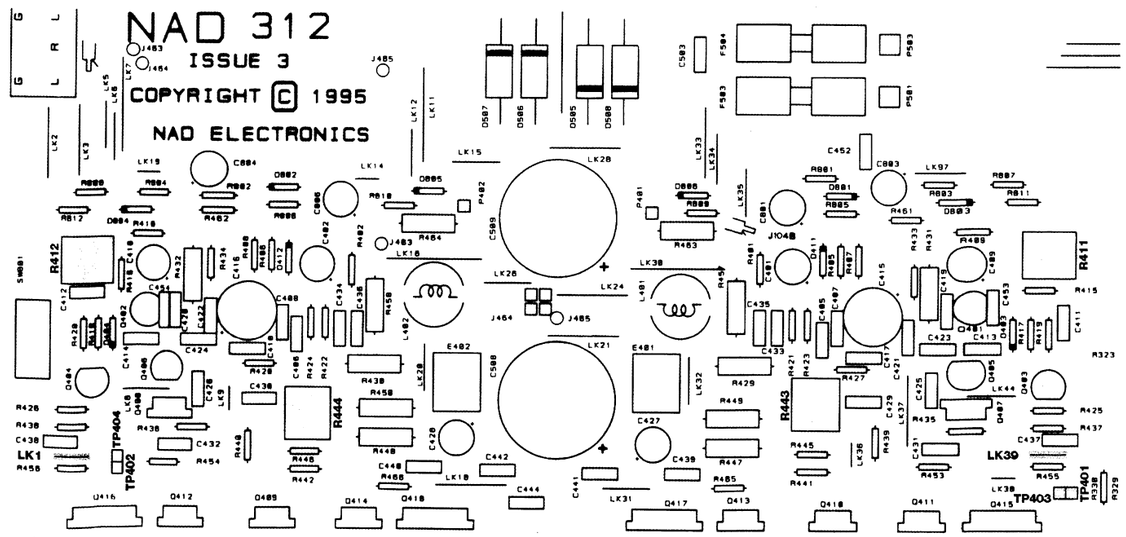
ALIGNMENT PROCEDURES

IMPORTANT
Speaker impedance switch should be in 8 ohms position while adjusting center voltage and idling current. Reset switch after adjustment procedure is completed. Remove input signal and load.

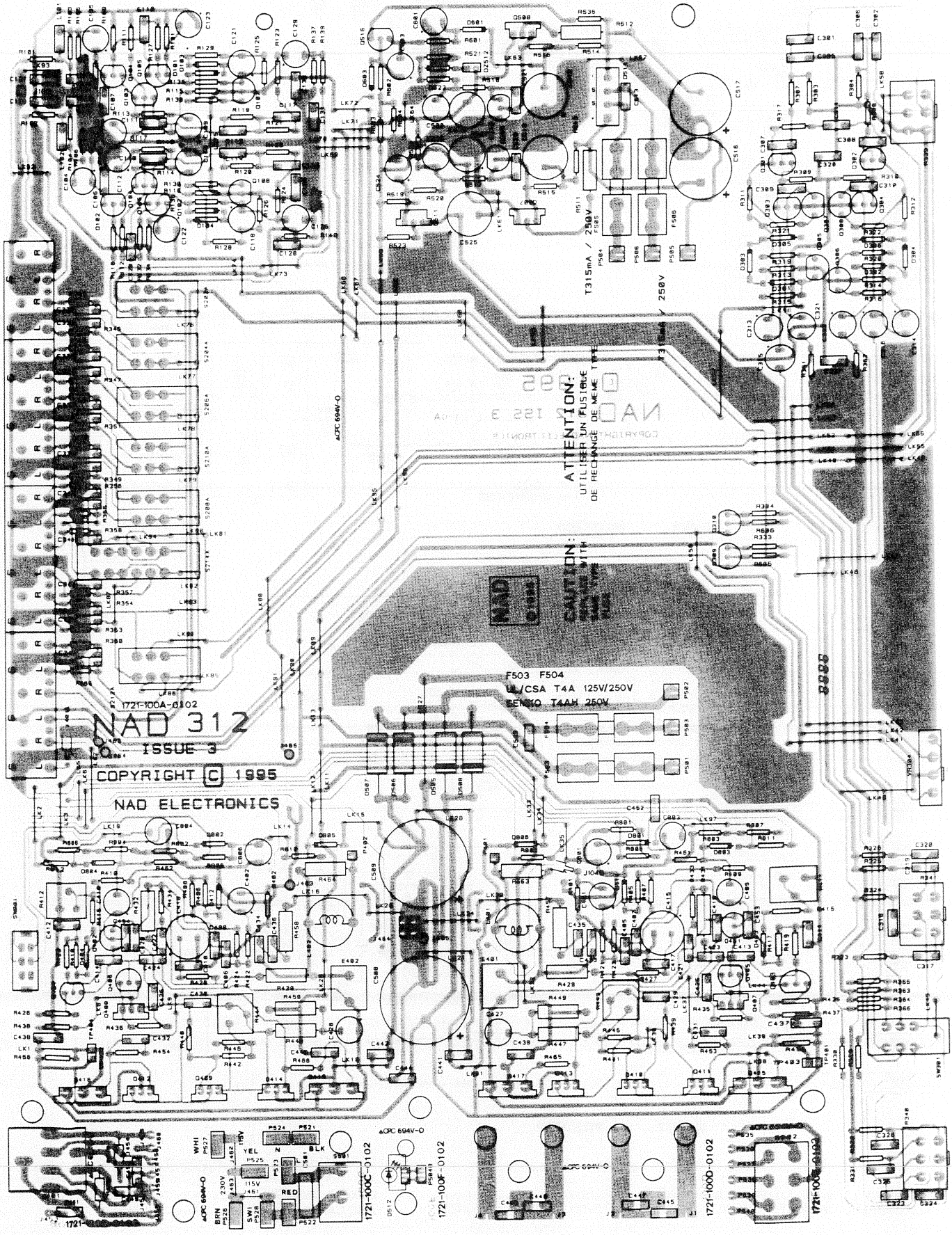
A. OUTPUT OFFSET VOLTAGE
1. Connect a DC millivoltmeter to L channel speaker output terminals.
2. Turn unit on and adjust R411 for 0 ± 30 mV reading on meter.
3. Repeat steps 1 and 2 using R channel speaker terminals and adjusting R412.

B. IDLING CURRENT
1. Remove solder link between TP401 and TP403 for left channel and between TP402 and TP404 for right channel, or cut LK1 and LK39.
2. Connect a DC millivoltmeter to TP401 and TP403 (across 1 – ohm resistor at collector of output transistor).
3. Adjust R443 for 25–35 mV reading on meter.
4. Repeat steps 2 and 3 using TP402 and TP404 and adjusting R444.
5. Leave power on for at least 5 minutes.

C. FINAL ADJUSTMENT
1. Repeat output offset voltage and idling current adjustments.
2. WHEN FINISHED, REPLACE SOLDER LINK BETWEEN TP401 AND TP403, AND BETWEEN TP402 AND TP404 OR RECONNECT LK1 AND LK39.

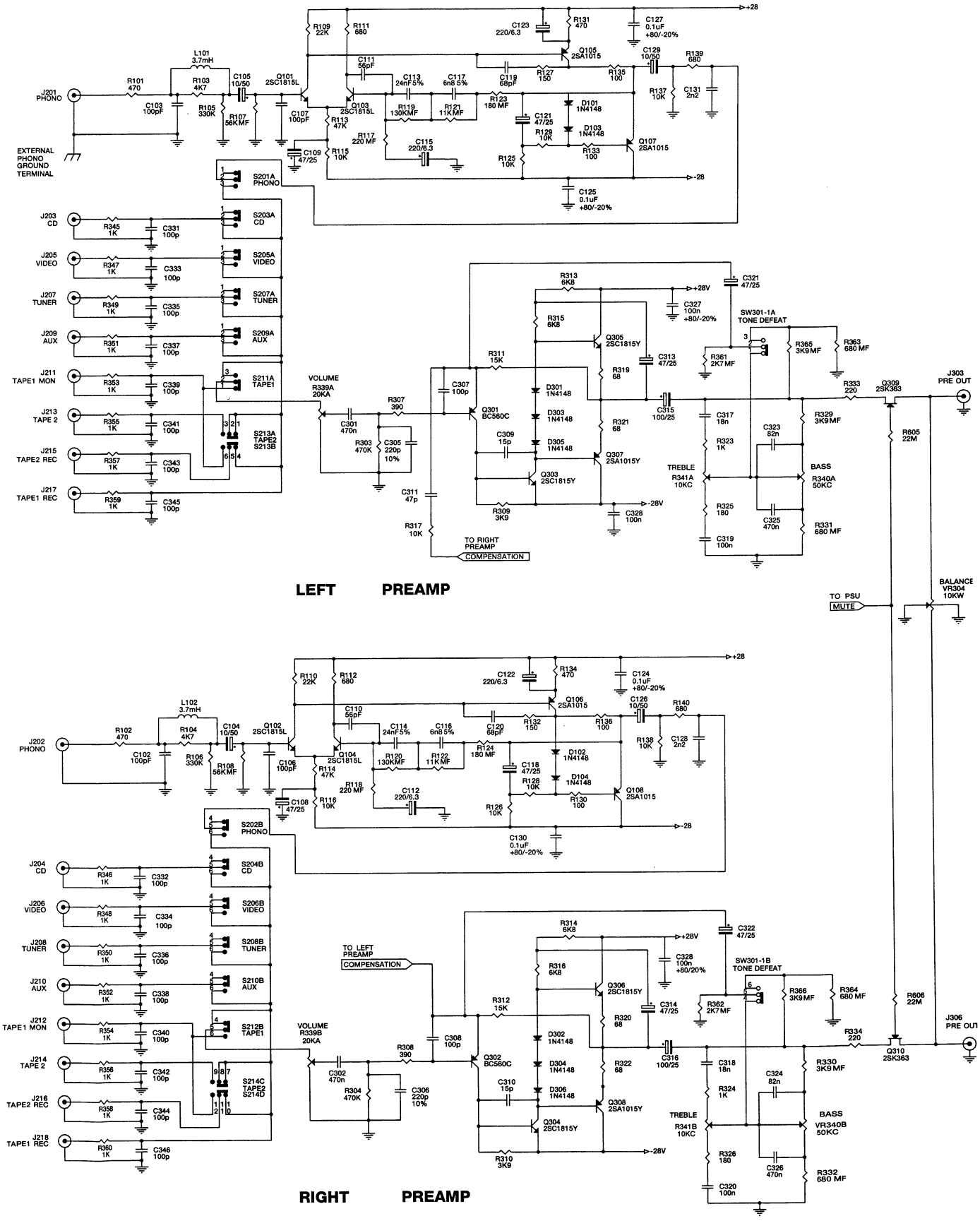


PCB LAYOUT


1721-100A-0102
NAD 312
ISSUE 3
COPYRIGHT © 1995
NAD ELECTRONICS
F503 F504
UL/CSA T4A 125V/250V
SEMKO T4AH 250V
ATTENTION:
UTILISER UN FUSIBLE
DE RECHANGE DE MEME TYPE
CAUTION:
T315mA / 250V
250V
1721-100C-0102
1721-100F-0102
1721-100D-0102

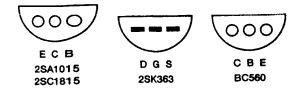
SCHEMATIC DIAGRAM

PREAMP

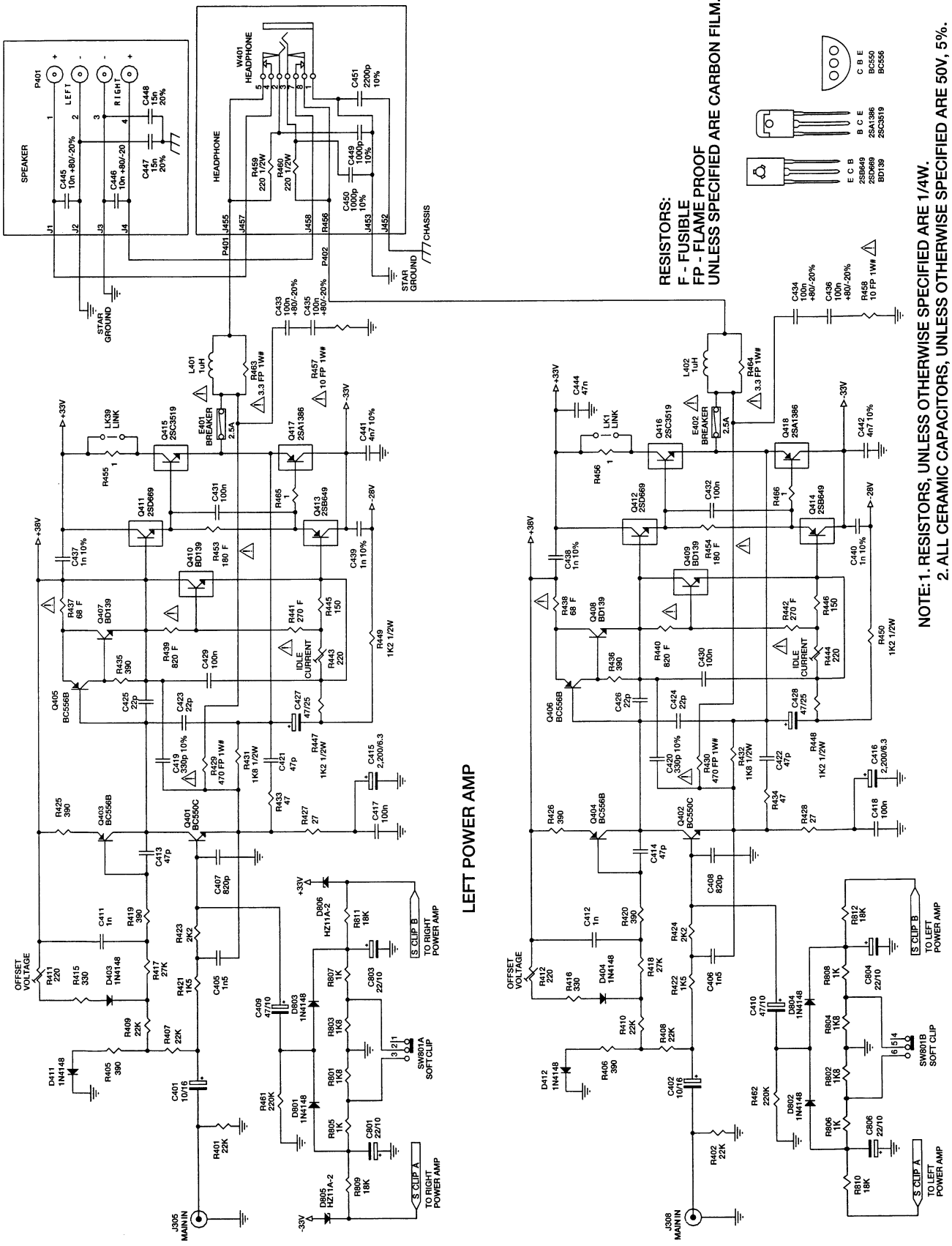


NOTE: 1. RESISTORS, UNLESS OTHERWISE SPECIFIED ARE 1/4W.
2. ALL CERAMIC CAPACITORS, UNLESS OTHERWISE SPECIFIED ARE 50V, 5%.

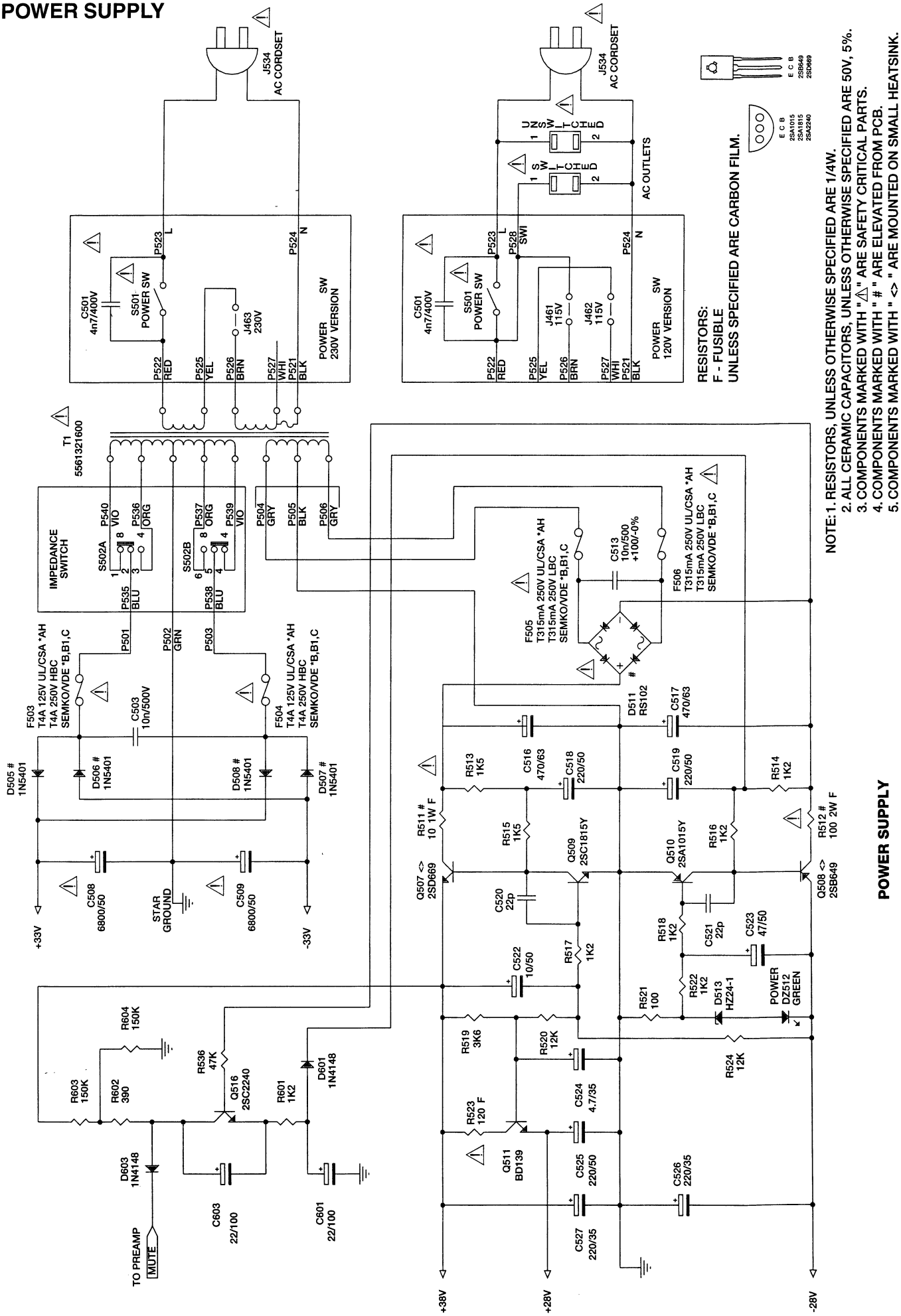
RESISTORS:
MF - METAL FILM
UNLESS SPECIFIED
ARE CARBON FILM.



POWER AMPLIFIER

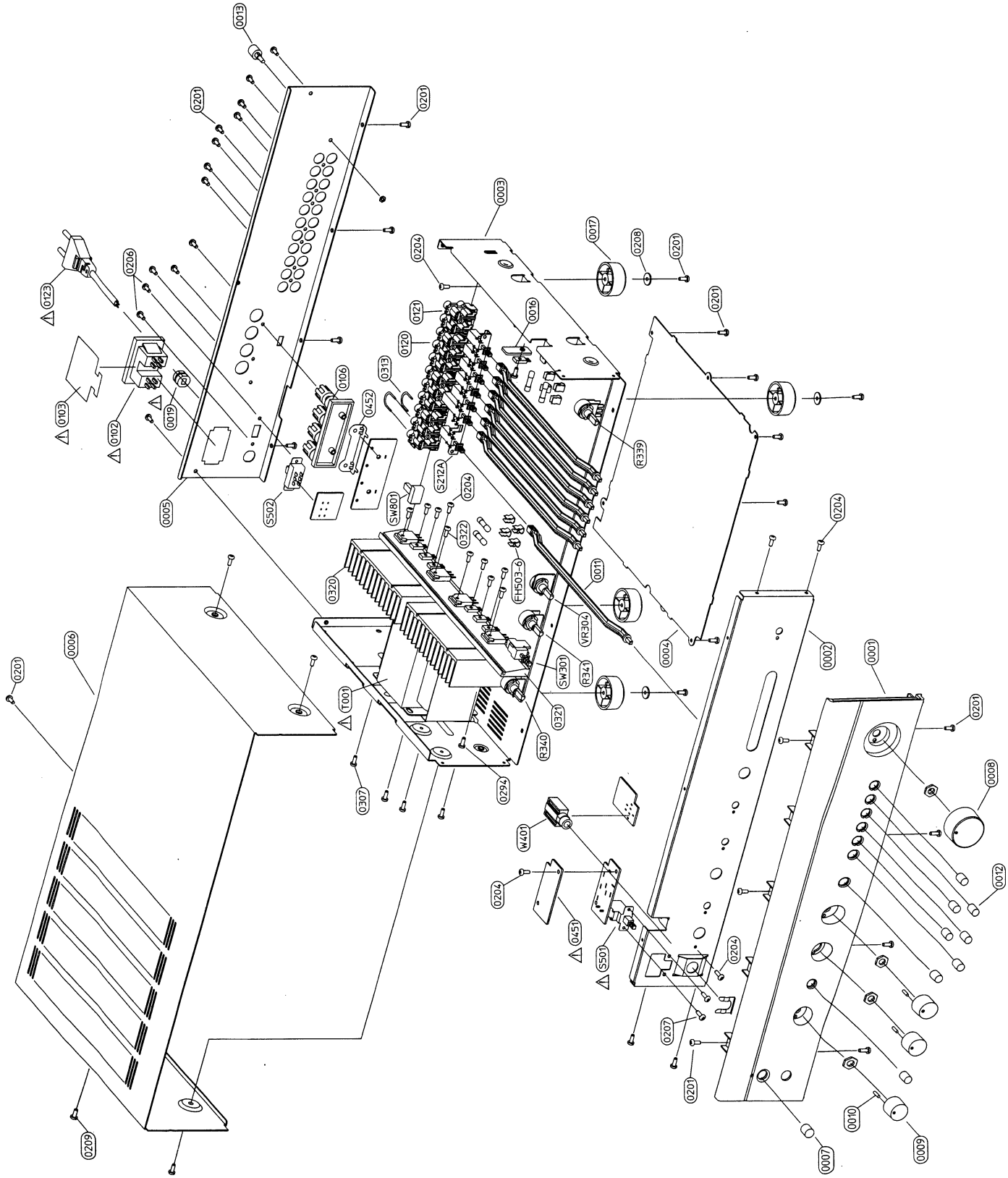


POWER SUPPLY



POWER SUPPLY

EXPLODED VIEW



EXPLODED VIEW PARTS LIST

Item	Part No	Description	Qty
0001	N14627711-0	FASCIA	1
0002	N14023700-0	SUBFASCIA	1
0003	N14023800-0	CHASSIS	1
0004	N14023810-0	BASE COVER	1
0005*AH	N14023741-1	REAR PANEL	1
0005*B,B1,C	1402-3752-1	REAR PANEL	1
0006	N14023840-0	TOP COVER	1
0007	N2437510B-0	DIA 9.5 GLOSS POWER BUTTON	1
0008	N24375601-0	KNOB 35.0MM (VOLUME)	1
0009	N24375701-1	KNOB 18.5MM(BASS,TREBLE,BALANCE)	3
0010	N41520041-0	POINTER	4
0011	N24376101-0	BUTTON EXTENDER	7
0012	N24376001-0	LONG BUTTON 8.0MM	8
0013	N41321181-0	THUMB SCREW ASSY	1
0016	5400-1051-0	HEATSINK PLATE 28X12X2T	2
0017	N41519371-1	RUBBER FOOT 14.8MM HIGH	4
0019 ⚠	N41519461-0	STRAIN RELIEF BUSHING	1
0102*AH ⚠	2103-7701-2	AC OUTLET	1
0103*AH ⚠	N41519941-0	AC OUTLET COVER PLATE	1
0106	2103-6604-1	SPK TERMINAL	1
0120	2113-0206-0	6P RCA R/W NI	3
0121	2113-0104-0	4P RCA R/W AU	1
0123*AH ⚠	N70093100-1	AC CORD	1
0123*B ⚠	N70095110-1	AC CORD	1
0123*B1 ⚠	N70091190-1	AC CORD	1
0123*C ⚠	N70093110-1	AC CORD	1
0201	2954-3008-3000	TAPPING 3X8MM B-TITE (BLK.ZN)	34
0204	2954-3008-0000	TAPPING 3X8MM B-TITE (YEL.ZN)	22
0206	2944-3006-3000	SCREW D3X6 S-TITE BH,BK	2
0207	2904-3006-0000	SCREW M3X6	2
0208	2842-3367-0	METAL WASHERID=3.3 OD=6.7	4
0209	2900-4006-3010	M4X0.5PX6MM W/FLATWASHER	4
0294	2950-3006-0000	3X6MM PAN HEAD (YEL.ZN)	4
0307	2900-4006-3010	M4X0.5PX6MM W/FLAT WASHER	4
0313	4132-2731-0	U-SHORTING BAR 14MM	2
0320	5400-1081-1	HEAT SINK EXTRUSION	2
0321	5400-1071-1	HEAT SINK BAR	1
0322	2904-3010-0000	M3X10MM (YEL.ZN)	4
0451 ⚠	4152-1031-0	PWR-PCB COVER PLATE	1
0452	N14024000-0	SPEAKER GROUND BRACKET	1
FH503-6	N41321011-0	FUSE HOLDER (5X20MM)	8
R339	N47503666-0	VR-VOL 2X20KA W/WASHER & NUT	1
R340	N47503676-0	VR-BASS 2X50KC W/WASHER & NUT	1
R341	N47503646-0	VR-TRE 2X10KC W/WASHER & NUT	1

Item	Part No	Description	Qty
VR304	N47503656-0	VR-BAL 1X10KW W/WASHER & NUT	1
S212A	5200-3421-0	SELECT SWITCH	1
S501 ⚠	5200-3431-0	POWER SWITCH W/M3 THREAD	1
S502	N52003031-0-01	SLIDE SWITCH 5.2T22SS28G10	1
SW301	N52003121-0-01	2P2T ALPS SPUN W/O FRAME	1
SW801	N52003131-0-01	2P2T SLIDE SW 3.5T22KYGX	1
T001 ⚠	N18062120-1	TRANSFORMER W/M4H/L-WIRE	1
W401	2113-1011-0	PHONE JACK 6312-03-070 W/CLIP	1

NOTE : **- The components identified by ⚠ mark are critical for risk of fire and electrical shock. Replace only with part number specified.**

- <*AH > : USA, Canadian model only.
<*B > : UK model only.
<*B1 > : Australian model only.
<*C > : European model only.

ELECTRICAL PARTS LIST

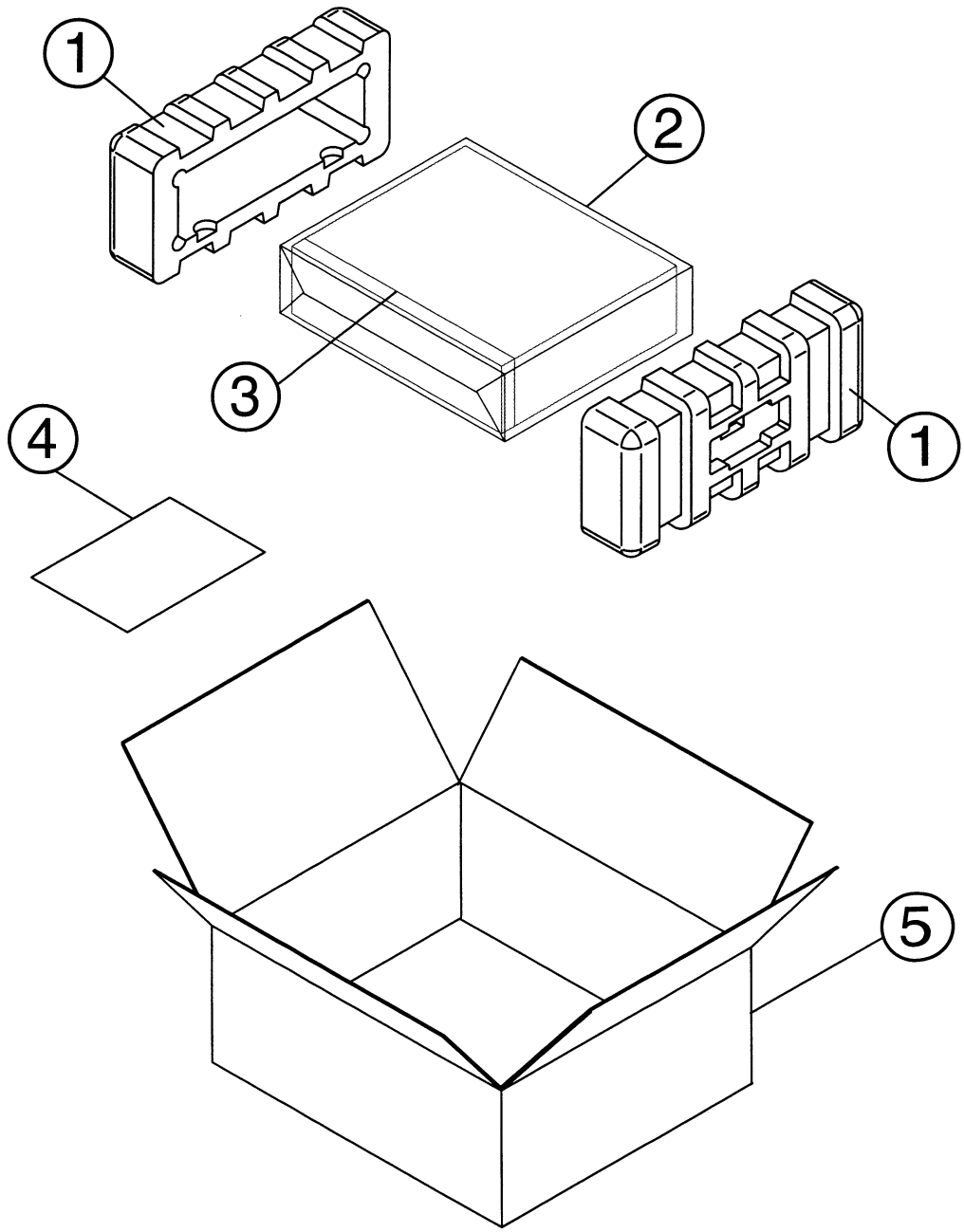
Reference No	Part Number	Description
PC BOARD		
	MI-21100-01-S	312 MAIN ASSEMBLY
CAPACITORS		
C104-C105	157F-106M-5-IU	CE 50V 10μF 20%
C108-C109	157E-476M-5-IU	CE 25V 47μF 20%
C112	157B-227M-5-KW	CE 6.3V 220μF 20%
C113-C114	153F-243J-5-OW	CM 50V 0.024μF 5%
C115	157B-227M-5-KW	CE 6.3V 220μF 20%
C116-C117	153F-682J-5-JQ	CM 50V 6800pF 5%
C118, C121	157E-476M-5-IU	CE 25V 47μF 20%
C122-C123	157B-227M-5-KW	CE 6.3V 220μF 20%
C126, C129	157F-106M-5-IU	CE 50V 10μF 20%
C128-C131	153F-222J-5-KW	CM 50V 2200pF 5%
C301-C302	153I-474J-9-NO	CM 63V 0.47μF 5%
C313-C314	157E-476M-5-IU	CE 25V 47μF 20%
C315-C316	157E-107M-5-KW	CE 25V 100μF 20%
C317-C318	153F-183J-5-LW	CM 50V 0.018μF 5%
C319-C320	153F-104J-5-SY	CM 50V 0.1μF 5%
C321-C322	157E-476M-5-IU	CE 25V 47μF 20%
C323-C324	153F-823J-5-SY	CM 50V 0.082μF 5%
C325-C326	153I-474J-9-NO	CM 63V 0.47μF 5%
C401-C402	157D-106M-5-IU	CE 16V 10μF 20%
C405-C406	153F-152J-5-KW	CM 50V 1500pF 5%
C407-C408	153F-821J-5-HS	CM 50V 820pF 5%
C409-C410	157C-476M-5-IU	CE 10V 47μF 20%
C411-C412	153F-102J-5-IM	CM 50V 1000pF 5%
C415-C416	157B-228M-5-Z@	CE 6.3V 2200μF 20%
C417-C418	153F-104J-5-SY	CM 50V 0.1μF 5%
C427-C428	157E-476M-5-IU	CE 25V 47μF 20%
C429-C432	153F-104J-5-SY	CM 50V 0.1μF 5%
C501 ⚠	N89100049-0	CAP400V 4700pF DE7150F472MVA1KC
C508-C509	N89100029-0	CE 50V 6800μF 20%
C516-C517	157I-477M-5-Y@	CE 63V 470μF 20%
C518-C519	157F-227M-5-S5	CE 50V 220μF 20%
C522	157F-106M-5-IU	CE 50V 10μF 20%
C523	N157F476M-5-PV	CE 50V 47μF 20%
C524	N157Q476M-5-LU	CE 35V 47μF 20%
C525-C527	157F-227M-5-S5	CE 50V 220μF 20%
C601, C603	N157H226M-5-PV	CE 100V 22μF 20%
C801,C803-C804,C806	157C-226M-5-IU	CE 10V 22μF 20%
DIODES		
D101-D104	4804-1480-2	DIODE 1N4148
D301-D306	4804-1480-2	DIODE 1N4148
D403-D404	4804-1480-2	DIODE 1N4148
D411-D412	4804-1480-2	DIODE 1N4148
D505-D508	N48054010-1	DIODE 1N5401 100V 3A
D511 ⚠	N48400470-0	BRIDGE RECTIFIER RS102 100V 1A
D512	N37002489-G	LED 3MM GREEN
D513	4840-0790-0	DZ 1/2W 22.9-24 HZ24V-1
D601,D603	4804-1480-2	DIODE 1N4148
D801-D804	4804-1480-2	DIODE 1N4148
D805-D806	4837-8A20-2	DZ 1/2W 9.7-10.1

Reference No		Part Number	Description
BREAKERS			
E401-E402	⚠	8910-0088-0	BREAKER 2.5A A-25
INDUCTORS			
L101-L102		N18030013-0	TOROID INDUCTOR 3.7MH +-20%
L401-L402		1804-0540-0	SPRING COIL 1µH
TRANSISTORS			
Q101-Q104		N48600710-5	TR 2SC1815L GR
Q105-Q108		N48600660-5	TR 2SA1015GR
Q301-Q301		N485C560C-5	TR BC560C
Q303-Q306		N4851815Y-5	TR 2SC1815-Y HFE 120-240
Q307-Q308		N4851015Y-5	TR 2SA1015-Y HFE 100-200
Q309-Q310		N485363BL-5	TR N-JEET 2SK-363BL
Q401-Q402		N485C550C-5	TR BC550C
Q403-Q406		N485C556B-5	TR BC556B
Q407-Q410		N485D1390-5	TR BD139-10 PHILIPS HFE 63-160
Q411-Q413		N485669AC-5	TR 2SD669A-C
Q413-Q414		N485649AC-5	TR 2SB649A-C HFE 100-200
Q415-Q416		N48600730-5	TR 2SC3519 (0,P,Y)
Q417-Q418		N48600690-5	TR 2SA1386 (0,P,Y)
Q507		N485669AC-5	TR 2SD669A-C
Q508		N485649AC-5	TR 2SB649A-C HFE 100-200
Q509		N4851815Y-5	TR 2SC1815-Y HFE 120-240
Q510		N4851015Y-5	TR 2SA1015-Y HFE 100-200
Q511		N485D1390-5	TR BD139-10 PHILIPS HFE 63-160
Q516		N485240GR-5	TR 2SC2240GR
RESISTORS			
R107-R108		4715-563C-2	RMF 56k Ohm 1/4W 2%
R117-R118		4715-221C-2	RMF 220 Ohm 1/4W 2%
R119-R120		4715-134C-2	RMF 130k Ohm 1/4W 2%
R121-R122		4715-113C-2	RMF 11k Ohm 1/4W 2%
R123-R124		4715-181C-2	RMF 180 Ohm 1/4W 2%
R329-R330		4715-392C-2	RMF 3.9k Ohm 1/4W 2%
R331-R332		4715-681C-2	RMF 680 Ohm 1/4W 2%
R361-R362		4715-272C-2	RMF 2.7k Ohm 1/4W 2%
R363-R364		4715-681C-2	RMF 680 Ohm 1/4W 2%
R365-R366		4715-392C-2	RMF 3.9k Ohm 1/4W 2%
R429-R430	⚠	4718-471J-1-X	RFP 470 Ohm 1W 5%
R437-R438	⚠	4715-680J-2-F	RFU 68 Ohm 1/4W 5%
R439-R440	⚠	4715-821J-2-F	RFU 820 Ohm 1/4W 5%
R441-R442	⚠	4715-271J-2-F	RFU 270 Ohm 1/4W 5%
R453-R454	⚠	4715-181J-2-F	RFU 180 Ohm 1/4W 5%
R457-R458	⚠	4718-100J-L-P	RFP 10 Ohm 1W 5%
R463-R464	⚠	4718-3R3J-1-X	RFP 3.3 Ohm 1W 5%
R511	⚠	N4718100J-L-F	RFU 10 Ohm 1W 5%
R512	⚠	4719-101J-L-F	RFU 100 Ohm 2W 5%
R523	⚠	4715-121J-2-F	RFU 120 Ohm 1/4W 5%
VARIABLE RESISTORS			
R411-R412		4756-2216-3-06	SVR 220 H3 7X7.6
R443-R444		4756-2216-3-06	SVR 220 H3 7X7.6

Reference No		Part Number	Description
FUSES			
F503-F504*AH	⚠	5120-0019-0	FUSE 4A 125V SLOW BLOW LBC (UL/CSA)
F503-F504*B,B1,C	⚠	5120-0017-0	FUSE 4A 250V TIME LAG HBC (SEMKO/VDE)
F505-F506*AH	⚠	5120-0026-0	FUSE 315mA 250V TIME LAG LBC (UL/CSA)
F505-F506*B,B1,C	⚠	5120-0027-0	FUSE 315mA 250V TIME LAG LBC (SEMKO/VDE)

NOTE :
- **The components identified by ⚠ mark are critical for risk of fire and electrical shock. Replace only with part number specified.**
- **<*AH > : USA, Canadian model only.**
  <*B > : UK model only.
  <*B1 > : Australian model only.
  <*C > : European model only.
- **Capacitors : CM-Mylar, CE-Electrolytic.**
- **Resistors : RMF-Metal Film, RFU-Fusible, RFP-Flame Proof.**

PACKING DIAGRAM



PACKING LIST

Item	Part No	Description	Qty
1	1490-1843-1	POLYFOAM END CAP	2
2	N14971332-1	UNIT POLYBAG	1
3	N14971442-0	FASCIA COVER	1
4	N43013569-0	INSTRUCTION MANUAL	1
5	N14763901-0	CARTON BOX	1

SERVICE MANUAL

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STEREO INTEGRATED AMPLIFIER

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